

**IN THE SPECIFICATION:**

Please replace the Title of the Invention with the following amended Title:

-- LIQUID CRYSTAL DISPLAY DEVICE WITH COLUMN SPACERS--

Please replace paragraph [0037] with the following amended paragraph:

-- As shown in FIG. 3, the LCD device according to the present invention includes a TFT substrate 31 on which a TFT and a pixel electrode are arranged. A color filter substrate 31a is provided on which a color filter pattern and a common electrode are arranged. Column spacers 33 are provided in ~~which an~~ maintaining a cell gap with between the TFT substrate 31 and the color filter substrate 31a, wherein the column spacers 33 are formed on the color filter substrate 31a and an upper (end) portion of the column spacers 33 has a semi-spherical shape. An LC layer 35 is injected between the TFT substrate 31 and the color filter substrate 31a.--

Please replace the Abstract of the Disclosure with the following amended Abstract beginning on the next page: